

# CONVEYOR TOASTER FOR HOTELS



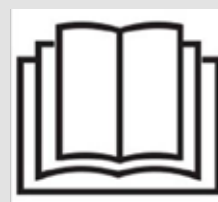
**420025**



**420050**

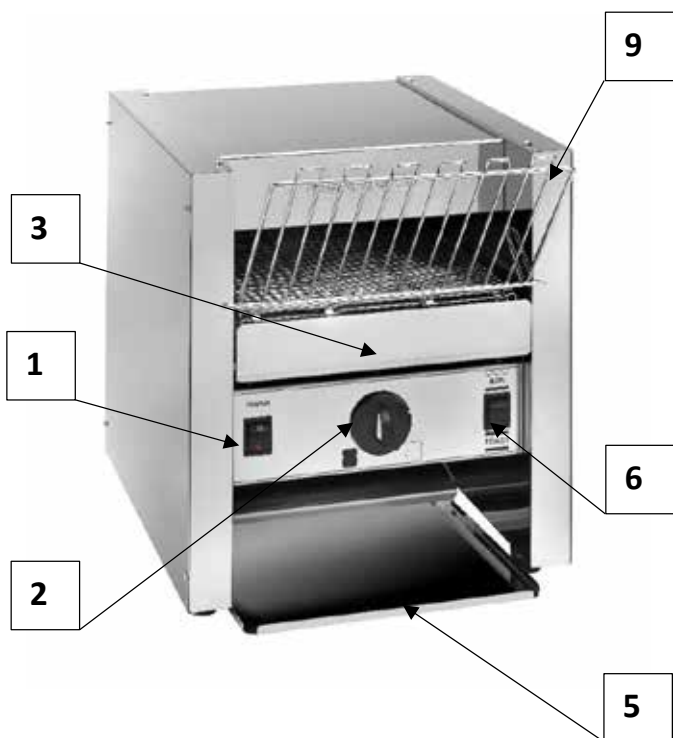
ENGLISH

## ORIGINAL USER MANUAL



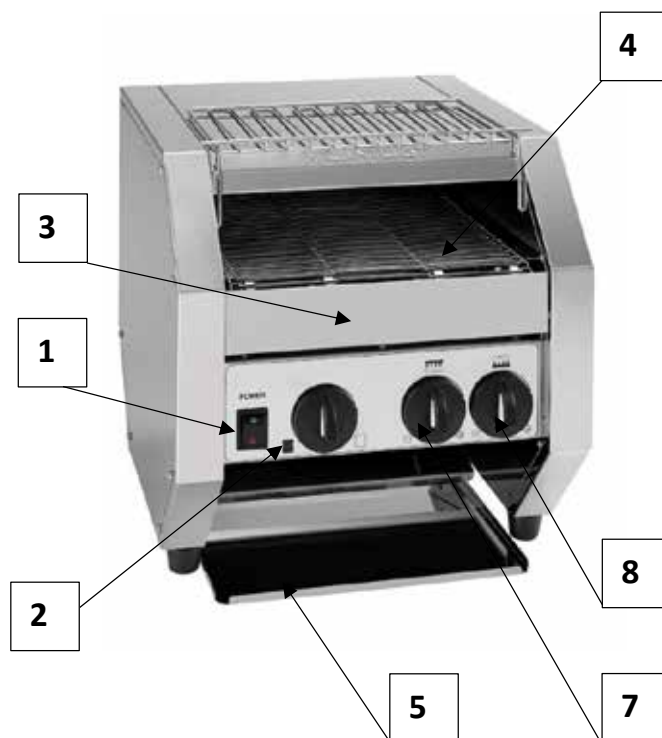
CODE	CODICE
VOLTAGE	VOLTAGGIO
POWER	POTENZA
WEIGHT	PESO
DIMENSIONS	DIMENSIONI
W x D x H	L x P x H

<b>18011</b>
<b>230Va.c</b>
<b>50-60Hz</b>
<b>0,9 kW</b>
<b>10,2 Kg</b>
<b>24x41x37</b>
<b>Cm</b>



**420025**

<b>18051</b>
<b>230Va.c</b>
<b>50-60Hz</b>
<b>2,1 kW</b>
<b>15,5 Kg</b>
<b>34x41x36</b>
<b>Cm</b>



**420050**

<b>1</b>	On-off lighting main switch (power)
<b>2</b>	Belt speed control
<b>3</b>	Crumb collector
<b>4</b>	Conveyor belt - Load-up area
<b>5</b>	Bread collector pan
<b>6</b>	TOAST- BUN switch
<b>7</b>	Top power regulator
<b>8</b>	Bottom power regulator
<b>9</b>	Loading grid

Interruttore On-off luminoso
Regolatore della velocità
Cassetto raccogli briciole
Nastro trasportatore - Zona di carico
Teglia di raccolta pane
Interruttore TOAST - BUN
Regolatore resistenza superiore
Regolatore resistenza inferiore
Griglia di introduzione

ENGLISH

DEUTSCH

## CONVEYOR TOASTER FOR HOTELS

Thank you for purchasing this high-quality appliance, original MILANTOAST, made in Italy.

Please read the instructions carefully before using it.

Follow the safety instructions and keep the manual for future reference.



### 1 PRELIMINARY OPERATIONS

Carefully remove the product from the packaging and keep the original packaging for any return of the product.

Remove all plastic, cardboard, any other protective element, accessories must be removed.

The adhesive plastic film covering the stainless-steel parts must be removed before putting into operation unit.


- Wash the loading grid (9) with soap and water or in the dishwasher.
- **For code 18001 only:** Wash the chute (11) Fig.2 Page 15 with soap and water or in the dishwasher.
- Rinse and dry.

Data sheet and warnings must not be removed! The packing items should not be left within the reach of children. If the appliance shows signs of damage, contact the seller.

If the appliance shows signs of malfunction, turn it off with the main switch, disconnect the appliance from the power supply and let it cool and contact a qualified technician.

### 2 IMPORTANT SAFETY INSTRUCTIONS (Reference Pag. 2 and Pag. 15)

The safety instructions of this appliance comply with the recognized rules of technology. Nevertheless, we draw your attention to the following safety instructions:

- The machine does not produce a sound pressure level > at 70db (A)
- Make sure that the supply voltage of the distribution network corresponds to that indicated on the appliance plate. The plate is located on the side of the appliance.
- Make sure that the power outlet is equipped with earth contact and that the electrical system follows current regulations.
- In case of incompatibility between the socket and plug of the appliance, have the socket replaced with another of a suitable type by professionally qualified personnel.
- Single or multiple extension cords and adapters are not recommended. It is possible to avoid its use by choosing only adapters or extensions compliant with current safety standards, without exceeding the load limits indicated.
- It is recommended that the power outlet is protected by a 0.03 A (30mA) differential switch.
- It is recommended to connect an equipotential conductor to the M5 terminal located near the entry of the power supply cable of the appliance (10). The terminal is identified with the symbol .
- If the appliance is placed near walls, kitchen furniture, decorative finishes, etc. it is recommended that these are made of suitable and non-combustible materials. The utmost attention must be paid to fire prevention standards.
- Prepare the necessary space according to the overall dimensions and check the capacity of the hob.
- The hob must be horizontal, stable and adequately resistant to the weight and heat of the appliance.
- The appliance must not be built-in or inserted in a closed compartment.
- During the positioning of the appliance, consider that the toaster is tested to work at an ambient temperature of 20 +/- 5 °C but that it can also reach 35 °C; make sure that once the machine is positioned there are spaces around for proper ventilation (10 cm per side, 20 cm behind and at a very wide distance

from the ceiling upwards.), that the power cord is not a hindrance and ensure accessibility to the plug, which must always be readily accessible for quick disconnection.

- Do not cover the appliance: fire risk!
- Make sure that, once the machine has been installed, the plug is always accessible and the data plate clearly visible.
- During use, be careful not to block the ventilation openings of the appliance.
- If the supply cord is damaged, it must be replaced with an original cable by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.



- Danger of burn and fire .
- Do not touch the hot surfaces of the appliance. The temperature of hot surfaces can be remarkably high when the appliance is working. Always use the handles and control knobs.
- It is mandatory to place the crumb collector (3) the bread collector pan (5) under the machine, as shown in the photos on page 2.
- Use only original accessories and parts.
- Do not leave the appliance unattended during use.
- Do not use outdoors. Do not use in humid environments.
- Do not immerse or wet in water or other liquid. The appliance is not waterproof and therefore should not be cleaned with this system. Do not clean with a steam cleaner.
- Unplug when the device is not in use.
- Before moving or cleaning the appliance, unplug it and allow it to cool down for at least 45 min.
- Do not pull on the power cord or the appliance itself to remove the plug from the power outlet.
- Do not let the connecting cable dangle.
- Make sure the power cord does not touch the hot device.
- Do not place anything on the toaster lid.
- This appliance can be used by children over the age of 8 and by people with reduced physical, sensory or mental abilities or with limited skills only under supervision or if they have received instructions on the safe use of the appliance and only if they have understood the possible risks. Children must not play with the appliance. Cleaning and supervision cannot be conducted by children without supervision.
- Do not handle the appliance and / or the cable and / or the plug with damp or wet hands.
- Use appropriate footwear and clothing (e.g. no ties, scarves or foulards that can easily catch fire or get stuck in moving parts).

### 3 DEVICE CONNECTION, USAGE AND OPERATION

Conveyor toaster for commercial use only.

The conveyor toaster is intended for cooking / toasting / heating slices of bread by means of radiant heat in breakfast rooms, restaurants, bed & breakfasts, small kitchens.

We do not recommend the use of particularly fatty or oiled or stuffed bread. Danger of burning!

**Any other use is to be considered improper and therefore dangerous.**

#### **BREAD SIZE - SETTINGS-PRECAUTIONS:**

Bread slice size: 14 x 14 cm. Minimum size 4 x 4 cm

Maximum thickness of the slice: 4 cm for code 18011; 5 cm for all other codes.

The preheating period with the heating elements at maximum power is approximately 1 minute for model 18011, 18029 and 18039 and 10 minutes for the other models. Insert bread only when the machine is hot.

Inserting slices of bread:

- on model 18001 they must be placed outside the oven on the conveyor belt - loading area (4)
- on all the other models the bread can be placed on the special introduction chute (9) or directly on the belt.

The conveyor toaster allows to vary the belt speed parameters (2). On model 18001 / 18051/18061 you can

also vary the power of the upper resistance (7) and lower resistance (8).

Turn the knobs left, counterclockwise to decrease power and right, clockwise, to increase power. Identify and note the ideal settings for your use.

In models 18011, 18021, 18029, 18031 and 18039, over the belt speed it is possible to set only the TOAST mode (upper and lower heating) or BUN (lower heating only) using the right switch (6).

On models 18051 and 18061 there is a cover as standard that prevents the end user from changing the settings. Remove to set the machine and reposition (see fig. 3 Page 15)

Output of the toasted slices of bread:

- on the 18001 model, the entrance is located on the opposite side, through a slide (11) (see fig. 2 Page 15)
- on all other models the bread outlet is at the front on the tray (5).

Only for model 18001 prepare a plate or tray at the outlet of the appliance to collect the toasted slices.

#### **FIRST IGNITION OR RE-USAGE AFTER A LONG PERIOD OF INACTIVITY (refer to Page 2)**

- 1) carry out the operations in a ventilated area.
- 2) make sure that the drawer (3) and the bread pan (5) are positioned as indicated on Page 2
- 3) Insert the power plug into the socket
- 4) activate the appliance with the switch (1)
- 5) adjust speed (2)
- 6) adjust the upper (7) and lower power (8) / BUN / TOAST function
- 7) let the appliance work "empty" for at least 40 minutes

**USAGE** Carry out the operations from point 2 to point 5.

The belt and the parts in the immediate vicinity of the roasting chamber are very hot.

When the machine (and therefore the cooling system) is turned off, it is normal for the temperature of the top cover to rise for about 10 minutes.

Toasted bread with this appliance can be very hot: handle it carefully.

## **4 RECCOMANDATIONS FOR USE**

Always follow the requirements for safe use (CHAPTER 2)

The speed and power required to obtain the right bread toasting depends on a large number of variables: quality, freshness, thickness, size, temperature of the bread.

Establish the ideal cooking time for your needs through subsequent tests. The best results are obtained with slightly dry bread at room temperature.

## **5 CLEANING**

Disconnect the power plug before any cleaning operation.

Clean the outside of the appliances with a damp cloth or specific products for stainless steel. Daily remove the crumb tray (3), empty and clean it. The drawer is extracted from the front (control area) \*. Remove any bread deposits on the belt or under the belt with a damp cloth or stainless-steel brush. Do not use chemicals or detergents if these are not suitable for food contact. Push the drawer back into place.


\* Extraction of the rear drawer on model 18001.

## **6 MAINTENANCE**

**In case of fault, contact the manufacturer or seller.**

Quarterly check the state of conservation of the following parts:


power cable, plug,

connection of the equipotential conductor (10)  to the terminal, knobs, clamping screws, conveyor belt.

Check the fan on a monthly basis, located under the control area. Dust accumulation on the fan must be removed. The presence of oil or grease on the body / fan indicates a potentially incorrect installation which can reduce the life of the machine. Move to cleaner environment.

## 7 DISPOSAL



The symbol  on the device and on the packaging indicates that this device should not be treated like ordinary household waste. Every consumer is legally obliged to dispose of old devices separately from household waste and e.g. be delivered to a collection point in your community / district. This ensures that old devices are properly recycled in order to avoid negative effects on the environment.

## 8 WARRANTY

The purpose of the warranty is to insure the buyer against any manufacturing defect. The duration is 2 years from the documented purchase date for private use and 1 year for commercial use (max 2000 hrs). During this period, the warranty also covers spare parts and labour. The warranty is at the manufacturer's/retailer's laboratory, therefore, the transport costs that are charged to the customer. Any replaced parts become exclusive property of the manufacturer's/retailer's.

1. The warranty is valid in all countries of the European Union.
2. The warranty does not cover the necessary interventions:
  - a. breakage caused by knocks and falls.
  - b. connections to higher electric voltage than the indicated-on plate.
  - c. normal wear of the appliance.
  - d. parts damaged by neglect and / or tampering.
  - e. damage caused by returning the product in unsuitable packaging.
3. Under this warranty, the manufacturer and retailer cannot be held liable responsible for material damage or accidents to people, resulting from an installation that does not comply with safety standards in force and for:
  - a. faulty power socket, absence or malfunction of earth connection.
  - b. unsuitability of the product for the use for which the buyer intends to use it.

NB: In the event of a warranty repair request, the following must be provided: a photo of the data label placed under the appliance and of the complete appliance, dated proof of purchase as well as a description of the defect. Once the return authorization has been obtained, follow the instructions for correct wrapping and packaging. If you no longer have the original packaging, you can purchase a new one.

## 9 EU DECLARATION OF CONFORMITY

**MILANTOAST**, given the positive outcome of the test and inspection reports, declares under its own responsibility that the Products MILANTOAST ROTARY TOASTER products identified with codes 18001, 18011, 18021, 18029, 18031, 18039, 18051, 18061 comply with the following Directives:

**2006/42 / CE, 2014/35/UE (LVD), 2014/30/UE (EMC), 2011/65/CE (RoHS), 2009/125/CE (ecodesign)**

They also comply with the following FCM standards: **Reg CE 1935/2004 (FOOD CONTACT), DM 21/03/1973 (FOOD CONTACT)**

It is also declared that these products do not contain asbestos and / or mercury elements.

18/03/2024

Riccardo Brambilla

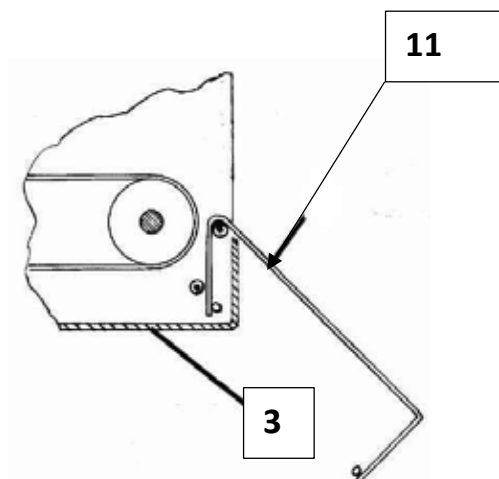


**MILANTOAST**

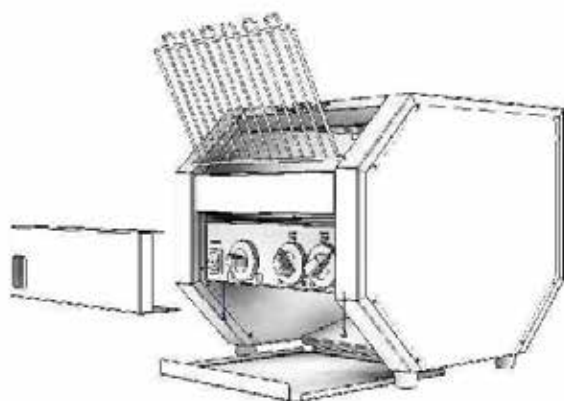
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**fig.2 (18001)**



**fig.3 (18051, 18061)**



**fig.4 (all models)**

